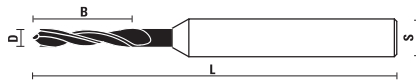




# UPDATE 2024

## 23.A Catalog Supplement - SECTION 5

### VHW DOWEL DRILLS Z=2 WITH CYLINDRICAL SHANK FOR CNC ART. L177

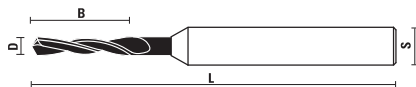


- To be used on CNC router machines
- Solid carbide spiral portion of highest quality
- Mirror finish cutting edge for better chips evacuation
- For wood, pressed wood, veneered, chipboard laminated and MDF



Item	D	B	L	S
L177.030.R <b>NEW</b>	3	25	90	10x55
L177.040.R <b>NEW</b>	4	30	90	10x55
L177.050.R <b>NEW</b>	5	35	100	10x55
L177.060.R <b>NEW</b>	6	40	100	10x55
L177.080.R <b>NEW</b>	8	40	100	10x55

### VHW THROUGH HOLE DRILL BITS Z=2 WITH CYLINDRICAL SHANK FOR CNC ART. L178



- To be used on CNC router machines
- Solid carbide spiral portion of highest quality
- Mirror finish cutting edge for better chips evacuation
- For wood, pressed wood, veneered, chipboard laminated and MDF

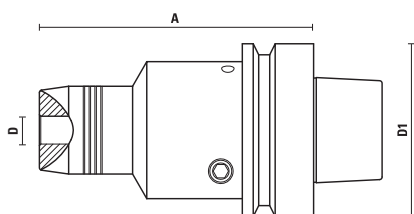


Item	D	B	L	S
L178.030.R <b>NEW</b>	3	25	90	10x55
L178.040.R <b>NEW</b>	4	30	90	10x55
L178.050.R <b>NEW</b>	5	35	100	10x55
L178.060.R* <b>NEW</b>	6	40	100	10x55
L178.080.R <b>NEW</b>	8	40	100	10x55

\* Suitable for working with P-SYSTEM Lamello

**HSK63F HYDRO CHUCK**

ART. T518



- **Concentricity  $\leq 0,005$  mm**
- Hexagonal T-key included
- **Precision balanced at G2.5 to 24.000 RPM**
- The hollow taper shank is produced according to DIN69893
- Tightening torque power of 5,5 N/m
- For right and left hand rotation

# HydroBlock

**MAIN ADVANTAGES OF HYDRAULIC CHUCK**

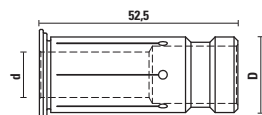
- Reduced set up times thanks to an easy, quick and simple tool change
- More clamping force compared to collet chucks thus higher precision and better finishing of workpiece
- Less vibration during routing operation
- Very simple clamping operation
- Up to 2.500/3.000 tool changes without losing accuracy
- Longer tool lifetime
- Thanks to the reduction sleeves, a variety of shank sizes can be clamped
- Balanced at G 2.5 to 24.000 RPM



Item	A	D1	D	Rotation
T518.095.N100 <b>NEW</b>	100	63	3/8"	Dx-Sx/Rh-Lh
T518.120.N100 <b>NEW</b>	100	63	12	Dx-Sx/Rh-Lh
T518.127.N100 <b>NEW</b>	100	63	1/2"	Dx-Sx/Rh-Lh
T518.160.N100 <b>NEW</b>	100	63	16	Dx-Sx/Rh-Lh
T518.195.N100 <b>NEW</b>	100	63	3/4"	Dx-Sx/Rh-Lh
T518.200.N100 <b>NEW</b>	100	63	20	Dx-Sx/Rh-Lh
T518.120.N <b>NEW</b>	80	63	12	Dx-Sx/Rh-Lh
T518.160.N <b>NEW</b>	80	63	16	Dx-Sx/Rh-Lh
T518.200.N <b>NEW</b>	80	63	20	Dx-Sx/Rh-Lh
T518.250.N <b>NEW</b>	85	63	25	Dx-Sx/Rh-Lh

**REDUCTION SLEEVES FOR HYDRO CHUCKS**

ART. T521



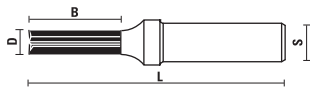
- These sleeves allow clamping of different diameters with just one hydro chuck
- Suitable for all common cutting tools with cylindrical shank



Item	D	d	Item	D	d	Item	D	d
T521.120.030 <b>NEW</b>	12	3	T521.200.060 <b>NEW</b>	20	6	T521.250.060 <b>NEW</b>	25	6
T521.120.040 <b>NEW</b>	12	4	T521.200.080 <b>NEW</b>	20	8	T521.250.080 <b>NEW</b>	25	8
T521.120.050 <b>NEW</b>	12	5	T521.200.100 <b>NEW</b>	20	10	T521.250.100 <b>NEW</b>	25	10
T521.120.060 <b>NEW</b>	12	6	T521.200.120 <b>NEW</b>	20	12	T521.250.120 <b>NEW</b>	25	12
T521.120.080 <b>NEW</b>	12	8	T521.200.140 <b>NEW</b>	20	14	T521.250.140 <b>NEW</b>	25	14
T521.120.100 <b>NEW</b>	12	10	T521.200.160 <b>NEW</b>	20	16	T521.250.160 <b>NEW</b>	25	16
			T521.200.180 <b>NEW</b>	20	18	T521.250.180 <b>NEW</b>	25	18
						T521.250.200 <b>NEW</b>	25	20

**VHW STRAIGHT ROUTER BITS FOR NESTING Z=3**

ART. T113



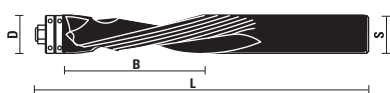
- Special extra fine quality carbide for a longer lifetime
- For nesting and grooving application
- **Designed for great performance and fast feed rate up to 18 m/min**
- Extra fine finishing quality



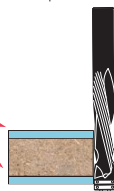
RH rotation	D	B	L	Z	S
T113.061.R <b>NEW</b>	6	21	73	3	12
T113.062.R <b>NEW</b>	6	26	73	3	12
T113.081.R <b>NEW</b>	8	29	76	3	12

**SOLID CARBIDE COMPRESSION CUTTERS Z=2+2 WITH DOUBLE BALL BEARING**

ART. T166



Excellent finish on both upper and lower side



- **Right-hand rotation with double flute compression spiral (UP & DOWN)**  
The bottom part is up-cut while the upper part is down cut, ensuring excellent finish on both sides of the panel
- Double ball bearings guide for **greater precision of trimming**
- Special spiral geometry which provides better chip evacuation and smoother cuts on laminate panels
- For natural wood, pressed wood, veneered, laminate and melamine



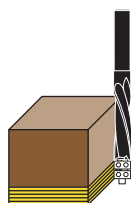
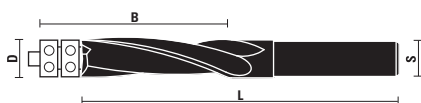
RH rotation	D	B	L	S	Z
T166.127.R <b>NEW</b>	1/2" (12,7)	1-1/4" (31,75)	4" (101,60)	1/2" (12,7)	2+2



Z050.007.N

**SOLID CARBIDE FLUSH TRIM BITS WITH DOUBLE BALL BEARINGS Z=2**

ART. T168



- **Right-hand rotation with "UP CUT SPIRAL"**
- Double ball bearings guide for **greater precision of trimming**
- Special spiral geometry which provides **better chip evacuation and smoother cuts** compared to standard flush trim bits
- For natural wood, pressed wood, veneered, laminate and melamine



RH rotation	D	B	L	S	Z
T168.064.R <b>NEW</b>	1/4" (6,35)	1" (25,4)	76	6	2



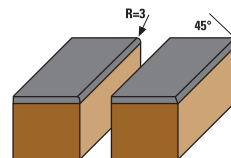
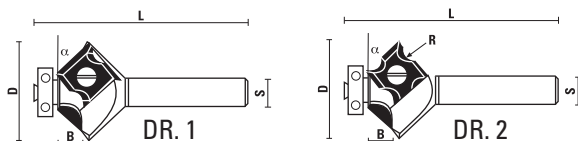
Z050.017.N

**HW INSERT FLUSH TRIMMING BITS WITH BALL BEARING Z=2**

ART. WC122



With reversible knives

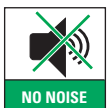
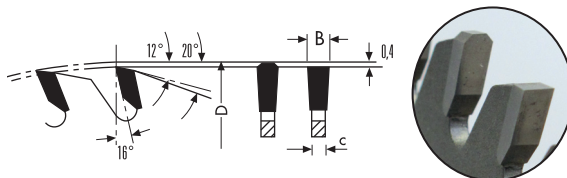


Ø 8	D	B	R	α	Drawing
WC122.274.R <b>NEW</b>	27,3	5,7	3	-	2
Z050.003.N	Z055.557.N	Z051.503.N Screw for ball bearing	Z051.501.R Screw for knives		
WC122.275.R <b>NEW</b>	27,3	5,7	2	45°	1
Z050.003.N	Z055.558.N	Z051.503.N Screw for ball bearing	Z051.501.R Screw for knives		
WC122.276.R <b>NEW</b>	27,3	5,7	2	-	2
Z050.003.N	Z055.559.N	Z051.503.N Screw for ball bearing	Z051.501.R Screw for knives		

**23.A Catalog Supplement - SECTION 12**

**HW PANEL SIZING SAWBLADES**

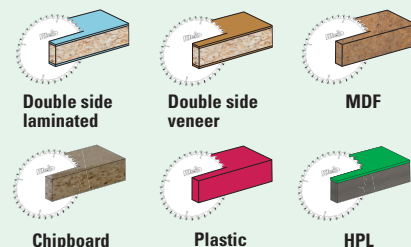
ART. HCS



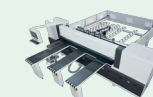
**TEETH FEATURES**

- FZ/TR (TCG) triple chip teeth
- HW grade: KCR05+ (K01-C4)

**MATERIALS**



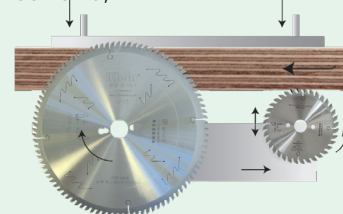
**MACHINES**



Beam saw

**USEFUL INFORMATION**

- Pin holes:  
**PH01**= 2/10/60  
**PH02**= 2/7/42 + 2/9,5/46,5 + 2/10/60  
**PH04**= 2/14/110 + 2/7/110 + 4/9/100 + 4/19/120 + 2/9/130 (Selco-Gabbiani-SCM)  
**PH05**= 4/15/105 + 3/7/100 (Giben-Homag-MacMazza)

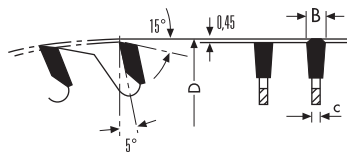


Item	D	d	B/c	Z	Pin holes
HCS320.06030 <b>NEW</b>	320	30	4,4/3,2	60	Selco

**HW POSITIVE SAWBLADES FOR ALUMINIUM**

ART. LA

**Xtra<sup>®</sup>**  
**cut**

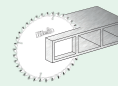


Item		D	d	B/c	Z	Pin holes
LA420.12030	<b>NEW</b>	420	30	4,0/3,2	120	2/11/63
LA420.12032	<b>NEW</b>	420	32	4,0/3,2	120	2/11/63
LA450.12032	<b>NEW</b>	450	32	4,0/3,2	120	2/11/63
LA520.12830	<b>NEW</b>	520	30	4,0/3,2	128	2/11/63

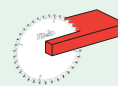
**TEETH FEATURES**

- FZ/TR (TCG) triple chip teeth
- 5° positive hook angle
- HW grade: KCR10

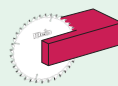
**MATERIALS**



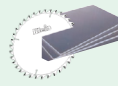
Aluminium profiles



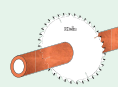
PVC



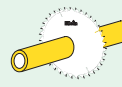
Plastic



Plexiglass



Copper



Brass

**MACHINES**



Power mitre saws



Table saw



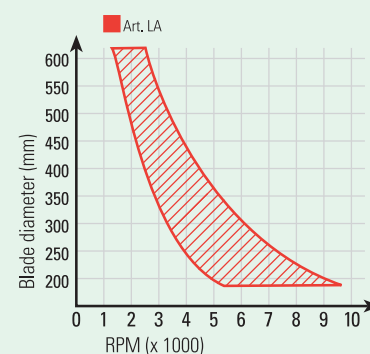
Panel saw



Aluminium sawing machines

**USEFUL INFORMATION**

RPM suggested referred to the blade diameter



EXTRA THIN PROFESSIONAL SAWBLADES



Fine hardmetal powder grain creates compact and sturdy carbide teeth that reduce abrasion, improve quality of the cut and increase life of the blade.



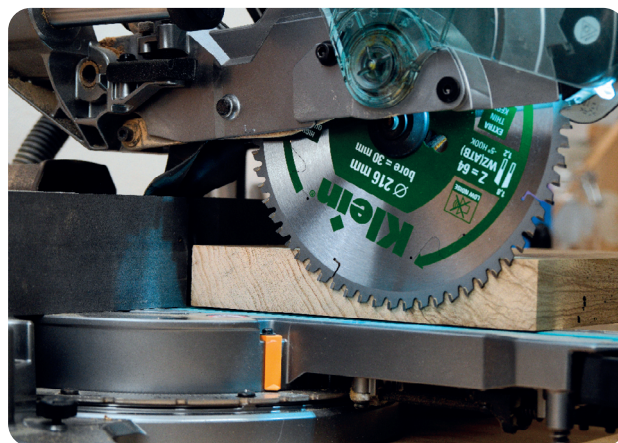
The special extra-thin kerf design allows fast and effortless cuts on cordless and portable saw, ensuring a higher feed rate and faster work progress.



Our laser-cut silent slots reduce noise, prevent sideways movement and improve cutting quality. The laser-cut expansion slots prevent stress and warping.

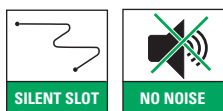
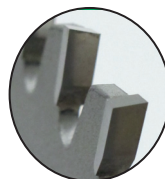
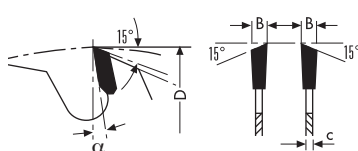


Our superior quality steel of the sawblade bodies is hardened up to HRC 46 and cut by laser to guarantee higher precision, less stress and better balancing.



EXTRA THIN PROFESSIONAL SAWBLADES

ART. AP

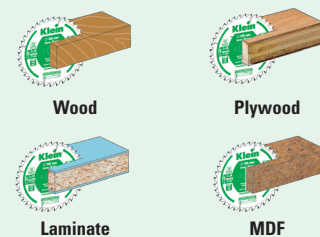


Item	D	d (reduction)	B/c	$\alpha$	Z	Pin holes
AP168.04220 <b>NEW</b>	168	20 (16)	1,8/1,2	10°	42	PH02
AP190.02430 <b>NEW</b>	190	30 (1"-20)	1,7/1,1	15°	24	PH02
AP190.04830 <b>NEW</b>	190	30 (1"-20)	1,7/1,1	15°	48	PH02
AP300.07230 <b>NEW</b>	300	30 (1"-20)	2,6/1,8	15°	72	PH02

TEETH FEATURES

- WZ (ATB) alternate top bevel teeth
- HW grade: KCR10

MATERIALS



MACHINES

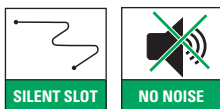
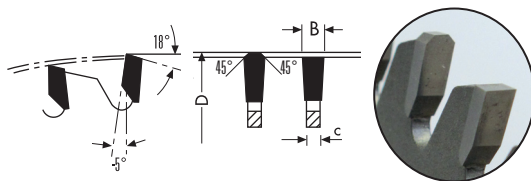


USEFUL INFORMATION

- The special extra-thin kerf design allows fast and effortless cuts on cordless and portable saw, ensuring a higher feed rate and faster work progress.
- Pin holes: PH02=2/7/42 + 2/9,5/46,5 + 2/10/60

**EXTRA THIN PROFESSIONAL SAWBLADES**

ART. AT



Item	D	d (reduction)	B/c	$\alpha$	Z	Pin holes
AT168.05220 <b>NEW</b>	168	20 (16)	1,8/1,2	-5°	52	PH02



**TEETH FEATURES**

- FZ/TR (TCG) triple chip teeth trapezoidal
- HW grade: KCR10

**MATERIALS**



Aluminium



Plastic



Melamine



Laminate

**MACHINES**



Power mitre saws



Portable saw



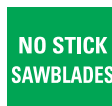
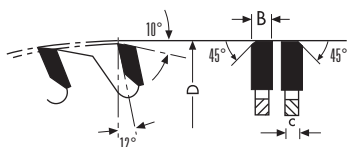
Cordless

**USEFUL INFORMATION**

- The special extra-thin kerf design allows fast and effortless cuts on cordless and portable saw, ensuring a higher feed rate and faster work progress
- Pin holes: PH02=2/7/42 + 2/9,5/46,5 + 2/10/60

**HW SAW BLADES FOR BUILDING SITES AND CONSTRUCTION**

ART. GC

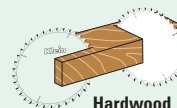


Item	D	d (reduction)	B/c	Z	Pin holes
GC250.01630 <b>NEW</b>	250	30(25)	2.8/1.8	16	PH02
GC300.02030 <b>NEW</b>	300	30(25)	2.8/1.8	20	PH02
GC300.04830 <b>NEW</b>	300	30(25)	3.2/2.2	48	PH02
GC315.02430 <b>NEW</b>	315	30(25)	3.2/2.2	24	PH02
GC350.02430 <b>NEW</b>	350	30(25)	3.2/2.2	24	PH02
GC400.02830 <b>NEW</b>	400	30(25)	3.5/2.5	28	PH02

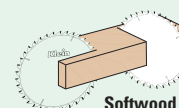
**TEETH FEATURES**

- WZ/FA Alternate top bevel teeth
- HW grade: KCR10

**MATERIALS**



Hardwood



Softwood



Wood and nails



Building sites

**MACHINES**



Power mitre saws



Portable saw



Cordless

**USEFUL INFORMATION**

- Anti-Kickback design
- Suitable for cutting lumber, OSB, hard and soft wood with nails and metal parts
- Special no-stick coating "black ultra"
- Reduction ring 30 to 25 mm included
- Pin holes: PH02=2/7/42 + 2/9,5/46,5 + 2/10/60

**VISIT OUR  
WEBSITE**  
[www.sistemiklein.com](http://www.sistemiklein.com)



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